Nut Feeder

Easy Feeder



welding & joining technologies

S6 SERR



- High performance and accuracy in resistance welding.
- Up to 28 nuts per minute.
- Single or dual feeding.

NUT TYPES:

- 7/16
- M5 to M12
- Other types on request

NUT SHAPES

- Square
- Round
- Hexagonal
- With or without washer

Options:

- "T" shape
- Rectangular
- Diamond shaped
- Hexagonal with washer
- Double square

Dual feed

■ Rounded with washer

Technical Data	Single feed
Feeding capacity	26 - 28 nuts per minu
Cycle time	2 seconds
Hopper capacity	3,5 litres
Feeding head stroke	156 mm (205mm und
Nut impeler / selector	Pneumatic
Nut transport (to feeding rod/ centering device)	Pneumatic / Magnetic
Noise level	75 dB
External dimensions (H x W x L)	1.275 x 520 x 580 mr
Weigh (Without feeding head / feeding head)	130,5 Kg / 8,5 Kg
Feeding head length / interconnection	750 mm / 3 m
Feeding head placement angle	15º to 80º
Standard programmable relay	Moeller (Easy) (Othe
Request inlets	

Power supply
Operating power / Consumption
Emergency power / Consumption
Air pressure
Frequency

Single feed

26 - 28 nuts per minute	
2 seconds	2 + 2 seconds
3,5 litres	
156 mm (205mm under request)	
Pneumatic	
Pneumatic / Magnetic	
75 dB	
1.275 x 520 x 580 mm	
130,5 Kg / 8,5 Kg	
750 mm / 3 m	
15° to 80°	
Moeller (Easy) (Other references on	request)

400 Vac / 110 Vac * specify on order 0-24VG / 0,5A 0-24VPEM / 1A 6 bar - 1/4" 50 Hz



The hopper has a capacity of 3,5 litres. Nut movement by vibration.



Pneumatic unit with filter and self-governing relay.

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